



4119 White Bear Parkway, St. Paul, MN 55110 USA Phone: (651) 429-1100, Fax: (651) 429-1122 Toll Free: (800) 4-CORTEC, E-mail: info@cortecvci.com correcva.com • corredaboratories.com **Evaluation of Kiswire Polycoated Paper** To: **Michael Gonzales** For: Ray Waggoner Arkansas Packaging PO Box 16202 Little Rock, Arkansas 72231 From: Cortec Laboratories, Inc. 4119 White Bear Parkway St. Paul, MN 55110 **Boris Miksic** CC: **Cliff Cracauer** Robert Kean Jay Zhang . ٠ Project #: 17-152-1125 Brian Benduling **Results reported by:** Brian Benduha ٠ Lab Technician . John Wullenkens . Approved by: John Wulterkens **Technical Service Engineer**



Project #:17-152-1125 Page 1 of 3 September 5, 2017 © 2017, Cortec Corporation. All Rights Reserved. Copying of these materials in any form without the written authorization of Cortec Laboratories, Inc.is strictly prohibited.

Background: Two samples of Kiswire polycoated paper have been submitted for corrosion testing.

Samples Received: The following samples were received on 8/16/17 in good condition:



- Method: VIA Test, CC-027 Razor Blade Test, CC-004* *Cortec Laboratories, Inc. is not accredited for the test(s) marked.
- Materials:VIA test kit
Razor blade test kit
Glycerol (lot #Q10A018)
Methanol, ACS grade (lot #032916C)
Oven set for 40°C (oven #10)
Plain polyethylene film (control film)
- **Procedure**: The testing was conducted according to standard procedures for each test.

Results:

Razor Blade Test- Carbon Steel Panels

Sample	Panel #1	Panel #2	Panel #3	End Result
White Kiswire Polycoated Paper	Pass	Pass	Pass	Pass
Brown Kiswire Polycoated Paper	Pass	Pass	Pass	Pass
Control	Fail	-	-	Fail

VIA Test Sample Plug #1 Plug #2 Plug #3 End Result White Kiswire Polycoated Paper Grade 1 Grade 1 Grade 1 Fail Brown Kiswire Polycoated Paper Grade 1 Grade 1 Grade 1 Fail Control Fail Fail --

Photos from VIA Testing:





VIA Test Grades (Grade 2 or 3 are passing) All three plugs must be grade 2 or better to pass the test

		$\bigoplus_{\text{Grade } 0} \bigoplus_{\text{Grade } 0} \bigoplus_{\text{Grade } 0}$
Grade 0:	Blind test No corrosion inhibiting effect	
Grade 1:	Blind test Minute corrosion inhibiting effect	Grade 1
Grade 2:	Blind test Medium corrosion inhibiting effect	
Grade 3:	Blind test Good corrosion inhibiting effect	Grade 2
		Grade 3

Interpretations: Both of the submitted Kiswire Polycoated Paper samples provide sufficient contact corrosion to pass the razor blade test. However, these samples do not provide sufficient vapor phase corrosion protection to pass the VIA test.